

## INPUT/OUTPUT COMPRESSION TEST CIRCUIT

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

5           The present invention generally relates to an input/output (hereinafter, referred to as 'I/O') compression circuit for testing specific I/O pins instead of testing all I/O pins in a semiconductor memory cell test. More specifically, the present invention provides a test  
10 solution for compressing multiple I/O lines divided into several groups by using a precharge circuitry, thereby reducing test time and improving production yield.

#### 2. Description of the Prior Art

15           In general, an I/O compression test is a method for testing some specific I/O pins instead of testing all I/O pins in a semiconductor memory cell test.

          For example, in case of X16 memory device with four banks, four I/O pins are used correspondent to four banks  
20 and 16 I/O lines are compressed into one I/O line internal memory chip. Consequently, 16 I/O pins are compared simultaneously. In the same way, all memory cells of four banks can be simultaneously tested only with four pins if one pin is assigned to each bank.

As a result, test time is greatly decreased and test cost is also reduced because the number of needles of probe cards and the number of channels of test equipment can be reduced.

5        Fig. 1 is a circuit diagram of a conventional I/O compression test circuit. Here, 16 I/O global lines GIO<0:15> are tested with test data having a high level.

The conventional I/O compression test circuit comprises four test blocks 1~4, a fail detection block 5  
10 and a strobe block 6. 16 I/O global lines GIO<0:15> are divided into four groups, which are tested by the test blocks 1~4. The fail detection block 5 compares test results of the test blocks 1~4 to detect a failure. The strobe block 6 outputs an output signal from the fail  
15 detection block 5 synchronously with respect to a strobe signal STN.

Each test block comprises an exclusive NOR gate. That is, each test block discriminates whether data transmitted into the corresponding global I/O lines  
20 GIO<0:15> are the same.

The fail detection block 5 comprises NAND gates ND1 and ND2, inverters INV1 and INV2, a NOR gate NOR1, a PMOS transistor PM1, an NMOS transistor NM1 and a latch block 7. The NAND gate ND1 performs an NAND operation on output

signals from the test blocks 1~4. The inverter INV1 inverts an output signal from the NAND gate ND1. The inverter INV2 inverts the strobe signal STN. The NAND gate ND2 performs an NAND operation on an output signal from the inverter INV1 and the output signal from the inverter INV2. The NOR gate NOR1 performs an NOR operation on the output signal from the inverter INV1 and the strobe signal STN. The PMOS transistor PM1 has a gate to receive an output signal from the NAND gate ND2. The NMOS transistor NM1 has a gate to receive an output signal from the NOR gate NOR1. The latch block 7 non-inverts and latches a potential of a common drain of the PMOS transistor PM1 and the NMOS transistor NM1. Here, the latch block 7 comprises inverters INV3 and INV4. An output terminal of the inverter INV3 is connected to an input terminal of the inverter INV4 while an output terminal of the inverter INV4 is connected to an input terminal of the inverter INV3.

The NAND gate ND1 outputs a low level signal only when output signals TBS1~TBS4 from the test blocks 1~4 are all at a high level, that is, normal.

As a result, the output signal from the inverter INV1 becomes at a high level. Then, the NAND gate ND2 outputs a pull-up signal having a low level synchronously with respect to the strobe signal STN outputted from the strobe

block 6. Thus, the PMOS transistor PM1 is turned on, and an output signal TGIO is pulled up to a high level. Here, the NOR gate NOR1 outputs a pull-down signal having a low level to turn off the NMOS transistor NM1. The output  
5 signal TGIO pulled up by the PMOS transistor PM1 is maintained at the high level by the latch block 7.

If one of the output signals TBS1~TBS4 from the test blocks 1~4 becomes at a low level, that is, a fail occurs, an output signal from the NAND gate ND1 becomes at a high  
10 level.

The output signal from the inverter INV1 becomes at a low level, and the NAND gate ND2 outputs a pull-up signal having a high level synchronously with respect to the strobe signal STN. As a result, the PMOS transistor PM1 is  
15 turned off. Here, the NOR gate NOR1 outputs a pull-down signal having a high level to turn on the NMOS transistor NM1. Then, the output signal TGIO is pulled down to a low level. The output signal TGIO pulled down by the NMOS transistor NM1 is maintained at the low level by the latch  
20 block 7.

The strobe block 6 comprises an NAND gate ND5 and a delay block 8. The NAND gate ND5 performs an NAND operation on a signal GIOSTP representing when data are loaded into the global I/O lines GIO and a signal TMCOMP

representing a test mode. The delay block 8 delays an output signal from the NAND gate ND5 for a predetermined time. Here, the delay block comprises the even number of inverters.

5       The strobe block 6 synchronizes a detection timing of the defect detection block 5 with timing when data are inputted into the defect detection block 5. That is, delay time of the delay block 8 is from when test data are transmitted into the global I/O lines GIO to when the data  
10   are applied to the defect detection block 5.

Fig. 2 is a circuit diagram illustrating an example of the test block 1 of Fig. 1. The rest test blocks 2~4 have the same structure as that of the test block 1.

The test block 1 comprises NAND gates ND4~ND7, NOR  
15   gates NOR2~NOR4, and an inverter INV4. The NAND gate ND4 performs an NAND operation on the global I/O lines GIO<2> and <3>. The NAND gate ND5 performs an NAND operation on the global I/O lines GIO<0> and <1>. The NOR gate NOR2 performs an NOR operation on data of the global I/O lines  
20   GIO<2> and <3>. The NOR gate NOR3 performs an NOR operation on data of the global I/O lines GIO<0> and <1>. The NOR gate NOR4 performs an NOR operation on output signals from the NAND gates ND4 and ND5. The inverter INV4 inverts an output signal from the NOR gate NOR4. The NAND

gate ND6 performs an NAND gate ND6 on output signals from the NOR gates NOR2 and NOR3. The NAND gate ND7 performs an NAND gate ND7 on output signals from the inverter INV4 and the NAND gate ND6.

5        When a low level "0" is stored in a memory cell, data of the global I/O lines GIO<0:15> become all at the low level "0" and the test blocks 1~4 output the signals TBS1~TBS4 having a high level. When a high level "1" is stored in a memory cell, data of the global I/O lines  
10 GIO<0:15> become all at the high level "1" and the test blocks 1~4 output the signals TBS1~TBS4 having a high level.

      If even one of data different from that stored in the global I/O lines GIO<0:15> is outputted, the corresponding test blocks 1~4 output the signals TBS1~TBS4 having a low  
15 level.

      In the I/O compression test circuit, if the output signal TGIO becomes at the low level and a failure occurs, it is impossible to discriminate a specific global I/O line GIO that caused a failure. As a result, since all cells  
20 corresponding to 16 global I/O lines GIO<0:15> are to be required, repair efficiency is degraded and repairable chips are discarded as unrepairable chips.

      When the skew exists between the global I/O lines GIO or gates of the test blocks 1~4 have different delay time,

a glitch is generated in the output signal from the inverter INV1. If the NAND gate ND2 and the NOR gate NOR1 sample the wrong level caused by the glitch, a normal chip may be considered as a failure chip.

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#### **SUMMARY OF THE INVENTION**

Accordingly, it is an object of the present invention to improve the repair efficiency by testing global I/O lines divided into groups.

10 It is another object of the present invention to reduce test time by simplifying configuration of a test circuit.

It is still another object of the present invention to enable stable operation even on skew between global I/O  
15 lines and glitch generated in internal circuits by using two sampling clock signals.

In an embodiment, an I/O compression test circuit for compression testing data loaded on a plurality of global I/O lines comprises a plurality of test blocks, a decision  
20 block, a driving block and a control block. The plurality of test blocks test a plurality of global I/O line groups depending on a test enable signal. The decision block decides a test result in response to output signals from the plurality of test blocks. The driving block outputs a

test result signal in response to a decision signal  
outputted from the decision block. The control block  
controls a test timing of the test blocks, initializes an  
input terminal of the decision block and controls a driving  
5 timing of the driving block.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

Fig. 1 is a circuit diagram of a conventional I/O  
compression test circuit.

10 Fig. 2 is a circuit diagram illustrating an example  
of a test block of Fig. 1.

Fig. 3 is a block diagram of an I/O compression test  
circuit according to an embodiment of the present invention.

Fig. 4 is a circuit diagram of a test block of Fig. 3.

15 Fig. 5 is a circuit diagram of a control block of Fig.  
3.

Fig. 6 is a circuit diagram of a decision block of  
Fig. 3.

Fig. 7 is a circuit diagram of a driving block of  
20 Fig. 3.

Fig. 8 is a timing diagram illustrating the operation  
of the I/O compression test circuit of Fig. 3.



## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The present invention will be described in detail with reference to the accompanying drawings.

Fig. 3 is a block diagram of an I/O compression test circuit according to an embodiment of the present invention. The I/O compression test circuit test 16 global I/O lines GIO<0:15> at the same time.

The I/O compression test circuit comprises test blocks 10, 20, 30 and 40, a control block 50, a decision block 60 and a driving block 70. The 16 global I/O lines GIO<0:15> are divided into four groups, which are tested by the test blocks 10, 20, 30 and 40. The decision block 60 decides whether a memory cell is normal by using test results UP and DN of the test blocks 10, 20, 30 and 40, respectively. The driving block 70 synchronizes a decision result EQN of the decision block 60 with a synchronization signal SACLKD, and outputs a test result TGIO. The control block 50 controls the test blocks 10, 20, 30 and 40, the decision block 60 and the driving block 70.

Fig. 4 is a circuit diagram of the test block 10 of Fig. 3. The rest test blocks 20, 30 and 40 have the same structure as that of the test block 10.

The test block 10 comprises an NAND gate ND11, an inverter INV11, a pull-up block 11 and a pull-down block 12.

The NAND gate ND11 performs an NAND operation on a compression test enable signal TMCOMP, a test block enable signal TMDQ1 and a strobe signal SACLK. The inverter INV11 inverts an output signal from the NAND gate ND11. The pull-up block 11 is controlled by an output signal from the NAND gate ND11, and outputs a test result UP1 having a high level when at least one of data in the global I/O line group GIO<0:3> is at a low level. The pull-down block 12 is controlled by the output signal from the inverter INV11, and outputs a test result DN1 having a low level when at least one of data in the global I/O line group GIO<0:3> is at a high level.

Here, the pull-up block 11 comprises PMOS transistors PM11~PM18. The PMOS transistors PM11~PM14 have gates to receive an output signal from the NAND gate ND11. The PMOS transistors PM15~PM18 have gates connected to the corresponding global I/O lines GIO<0:3>. The PMOS transistors PM11~PM14 have sources to receive a power voltage and drains connected to sources of the PMOS transistors PM15~PM18. Drains of the PMOS transistors PM15~PM18 are connected in common to the output terminal UP1.

The pull-down block 12 comprises NMOS transistors NM11~NM18. The NMOS transistors NM11~NM14 have gates to

receive an output signal from the inverter INV11. The NMOS transistors NM15~NM18 have gates connected to the corresponding global I/O lines GIO<0:3>. The NMOS transistors NM11~NM14 have sources connected to a ground voltage and drains connected to sources of the NMOS transistors NM15~NM18. Drains of the NMOS transistors NM15~NM18 are connected in common to the output terminal DN1.

The test blocks 10, 20, 30 and 40 test the corresponding global I/O line groups, individually, by test block enable signals TMDQ1~4. At the initial stage of the test, the test block enable signals TMDQ1~4 are enabled to test the 16 global I/O lines GIO<0:15>. If the test result is normal, a second test is not performed. However, if a failure is found, each test block 10, 20, 30 and 40 performs sequentially a test to find a failed global I/O line group.

When a failure is found in the global I/O lines GIO<0:15>, all 16 global I/O lines GIO<0:15> are not repaired. Instead, the test is performed on each global I/O line group to find a cell corresponding to the global I/O line group having a failure. The repair operation is performed only on the cell, thereby improving repair efficiency.

Fig. 5 is a circuit diagram of the control block 50 of Fig. 3.

The control block 50 comprises NAND gates ND12~ND14, an inverter 12, a first delay block 51 and a second delay block 52. The NAND gate ND12 performs an NAND operation on a signal GIOSTP representing when data are transmitted into the global I/O lines GIO and a signal TMCOMP representing a test mode. The first delay block 51 delays an output signal from the NAND gate ND12 for a predetermined time. The NAND gate ND13 performs an NAND operation on output signals from the NAND gate ND12 and the first delay block 51. The inverter INV12 inverts an output signal from the NAND gate ND13 to output a strobe signal SACLK. The second delay block 52 delays the strobe signal SACLK outputted from the inverter for a predetermined time to output a delay strobe signal SACLKD. The NAND gate ND14 performs an NAND operation on the signal TMCOMP representing a test mode and the output signal from the NAND gate ND12, and outputs a reset signal RESET. Here, each delay block 51 and 52 comprises an inverter chain including the odd number of inverters.

The control block 50 serves as a corrector for initialization of the whole circuits or for stable operation on skew between the global I/O lines and on

glitch generated in a logic circuit device.

The output signal from the NAND gate ND12 is delayed by the first delay block 51, and the strobe signal SACLK as a pulse signal is outputted through the NAND gate ND13 and the inverter INV12. The strobe signal SACLK controls test timing of the test blocks 10, 20, 30 and 40.

The strobe signal SACLK is delayed by the second delay block 52 to output a delay strobe signal SACLKD which controls timing when the driving block 70 outputs a test result TGIO.

The reset signal RESET initializes an output terminal of the decision block 60.

Fig. 6 is a circuit diagram of the decision block 60 of Fig. 3.

The decision block 60 comprises latch blocks 61 and 62, inverters INV13 and INV14, an NMOS transistor 19 and a PMOS transistor 19, and transmission gates TG1 and TG2. The first latch block 61 latches a potential of an input terminal UP, and the second latch block 62 latches a potential of an input terminal DN. The first transmission gate TG1, controlled by potentials of the input terminal DN and an output terminal of the second latch block 62, selectively transmits a potential of an output terminal of the first latch block 61. The inverter INV13 inverts a

potential of an output terminal of the first latch block 61.  
The second transmission gate TG2, controlled by potentials  
of the input terminal DN and an output terminal of the  
second latch block 62, selectively transmits an output  
5 signal from the inverter INV13. The inverter INV14 inverts  
the reset signal RESET. The NMOS transistor NM19  
precharges the input terminal UP to the ground voltage in  
response to the reset signal RESET. The PMOS transistor  
PM19 precharges the input terminal DN to the power voltage  
10 in response to an output signal from the inverter INV14.  
Here, the first latch block 61 comprises inverters INV15  
and INV16, and the second latch block 62 comprises  
inverters INV17 and INV18.

IF the reset signal RESET enabled to a high level,  
15 the NMOS transistor NM19 and the PMOS transistor PM19  
precharge the input terminals UP and DN to the ground  
voltage and the power voltage, respectively.

When test data having a high level are stored and the  
test result is normal, output signals UP1~4 from the test  
20 blocks 10~40 is floated. As a result, the input terminal  
UP of the decision block 60 is maintained at a low level  
and down signals DN1~4 outputted from the test blocks 10~40  
become all at a low level.

The first transmission gate TG1 is turned off, and

the second transmission gate TG2 is turned on to output a low level signal EQN.

When test data of a high level are stored and a test result is a failure, one of the output signals UP1~4 from the test blocks 10~40 becomes at a high level. The input terminal UP of the decision block 60 becomes at a high level. Therefore, one of the down signals DN1~4 outputted from the test blocks 10~40 becomes at a low level, and the input terminal DN of the decision block 60 becomes at a low level.

As a result, the first transmission gate TG1 is turned off, and the second transmission gate TG2 is turned on to output a high level signal EQN.

When test data of a low level are stored and a test result is a failure, one of the output signals UP1~4 from the test blocks 10~40 becomes at a high level. The input terminal UP of the decision block 60 is maintained at the high level, and one of the down signals DN1~4 outputted from the test blocks 10~40 becomes at a low level.

As a result, the first transmission gate TG1 is turned off, and the second transmission gate TG2 is turned on to output a high level signal EQN.

Fig. 7 is a circuit diagram of the driving block 70 of Fig. 3.

The driving block 70 comprises inverters INV19 and INV20, a NAND gate ND15, a NOR gate NOR11, a PMOS transistor 20, an NMOS transistor NM20, and a latch block 71. The inverter INV19 inverts the output signal EQN from the decision block 60. The inverter INV20 inverts the delay strobe signal SACLKD. The NAND gate ND15 performs a NAND operation on an output signal from the inverter INV19 and INV20. The NOR gate NOR11 performs an NOR operation on the delay strobe signal SACLKD and an output signal from the inverter INV19. The PMOS transistor PM20 has a gate to receive an output signal from the NAND gate ND15. The NMOS transistor NM20 has a gate to receive an output signal from the NOR gate NOR11. The PMOS transistor PM20 and the NMOS transistor NM20 are connected in series between the power voltage and the ground voltage. The latch block 71 latches a potential of a common drain of the PMOS transistor PM20 and the NMOS transistor NM20. Here, the latch block 71 comprises inverters INV21 and INV22 with a non-inversion latch type. An input terminal of the inverter INV21 is connected to an output terminal of the inverter INV22 while an input terminal of the inverter INV22 is connected to an output terminal of the inverter INV21.

If the test result is normal and the output signal EQN from the decision block 60 is at the low level, the



NAND gate ND15 outputs a low level signal. As a result, the PMOS transistor PM20 is turned on. Here, the NMOS transistor NM20 is maintained at a turn-off state because the NOR operation result of the NOR gate NOR11 is at the low level. Thus, the test result TGIO becomes at a high level, and is latched by the latch block 71.

If the test result is decided as a failure and the output signal EQN from the decision block 60 becomes at a high level, the NAND gate ND15 outputs a high level signal to turn off the PMOS transistor PM20. The NOR gate NOR11 outputs a high level signal to turn on the NMOS transistor NM20. Thus, the test result TGIO becomes at a low level, and is latched by the latch block 71.

In a normal read operation, the delay strobe signal SACLKD becomes at a high level to turn off the PMOS transistor PM20 and the NMOS transistor NM20. Thus, the output terminal is floated.

Fig. 8 is a timing diagram illustrating the operation of the I/O compression test circuit of Fig. 3. Here, the test data having a high level which are considered as normal are exemplified.

When the compression test enable signal TCOMP is enabled to a high level and the corresponding test block enable signal TMDQ1 is enabled to a high level, if data are

transmitted into the global I/O line groups GIO<0:3>, a high pulse is generated in the global I/O line strobe signal GIOSTP representing when the data are transmitted into the global I/O lines GIO.

5           If the global I/O line strobe signal GIOSTP is generated, the reset signal RESET and the strobe signal SACLK are generated. Then, the up signal UP1 outputted from the test block 10 is maintained at a low level precharged by the reset signal RESET. The down signal DN1  
10       transits from a high level precharged by the reset signal RESET to low level.

          The output signal EQN from the decision block 60 becomes at a low level to turn on the PMOS transistor PM20. As a result, the test result TGIO becomes at the high level.

15           As described above, an I/O compression test circuit according to an embodiment of the present invention performs a test on global I/O lines at the same time to find a failure. Then, only when a failure occurs, the I/O compression test circuit performs the test on the global  
20       I/O lines divided into groups, thereby improving the repair efficiency.

          Since the configuration of the test circuit is simplified by using a reset circuit, the delay time generated by a logic circuit device is reduced, thereby

decreasing test time.

Additionally, two sampling clock signals enable memory cells to perform a stable operation on skew between global I/O lines or glitch generated in internal circuits.

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